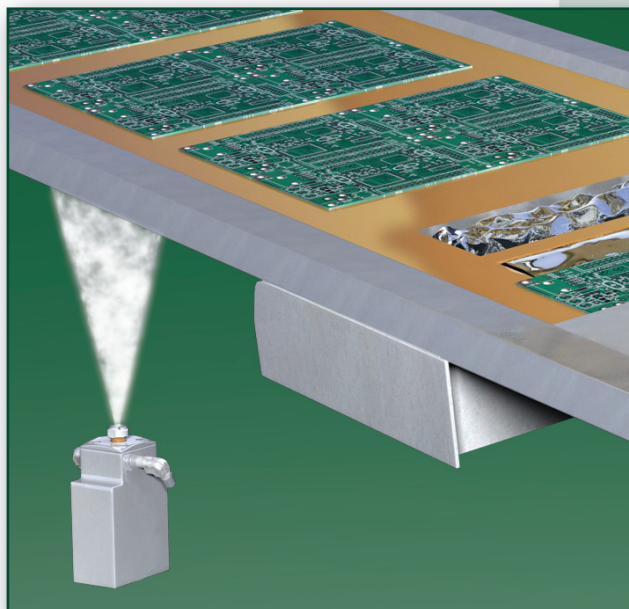


Wave Solder Flux

VOC-Free	1075-EXR 30	WF-7745
	<ul style="list-style-type: none"> • Designed for Sn/Pb mixed-technology • Reduced solder balling • Low solids • Halide-free 	<ul style="list-style-type: none"> • Designed for Sn/Pb and Pb-free applications • Halogen-free • Superior hole-fill
	WF-7742	
	<ul style="list-style-type: none"> • Designed for Pb-free mixed-technology • Reduced solder balling • Withstands higher process temperatures • Capable of longer dwell time • Halide-free 	



No-Clean	3592	WF-9940
	<ul style="list-style-type: none"> • Designed for Sn/Pb mixed-technology • Rosin/resin free • Superior hole-fill • Conformal coat without cleaning • Halide-free 	<ul style="list-style-type: none"> • Designed for Sn/Pb and Pb-free applications • Superior hole-fill
	WF-9942	WF-9945
	<ul style="list-style-type: none"> • Designed for Pb-free mixed-technology • Withstands higher process temperatures • Capable of longer dwell time • Conformal coat without cleaning • Halide-free 	<ul style="list-style-type: none"> • Designed for Sn/Pb and Pb-free applications • Halogen-free • Superior hole-fill

Water Soluble	1081
	<ul style="list-style-type: none"> • Designed for Sn/Pb mixed-technology • Cleans to low ionic level • Excellent foaming properties • Halide-free
	1095-NF
	<ul style="list-style-type: none"> • Designed for Sn/Pb and Pb-free mixed-technology • Cleans to low ionic levels • Neutral pH • Excellent foaming and can also be sprayed • Excellent for batch cleaning • Can be left on boards for more than 48 hours before cleaning

OVER→

Form No. 97845 R7

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Wave Solder Flux

Wave Solder Flux Properties

Flux Name	Flux Type			Flux Properties						Performance Properties				Application Method	
	VOC-Free	No-Clean	Water-Soluble	Solids Content (%)	Acid Value (%)	Halide-Free	Halogen-Free	Contains Rosin	Neutral pH	Designed for Pb-free Mixed Technology	Withstands Higher Processing Temperatures	Withstands Long Dwell Time	Superior Pin Probe Testability	Can Be Applied by Foaming	Can Be Applied by Spray
1075-EXR-30	•	•		3.71	30.0	•							•		•
WF-7742	•	•		5.76	36.0	•				•	•	•	•		•
WF-7745	•	•		4.29	39.3	•				•			•		•
3592		•		3.00	22.0	•							•	•	•
WF-9940		•		3.63	18.0			•		•	•	•		•	•
WF-9942		•		4.37	36.0	•				•	•	•	•	•	•
WF-9945		•		5.77	14.4	•	•	•		•				•	•
1081			•	28.44	-	•	•							•	
1095-NF			•	19.52	-				•	•				•	•

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