

MARKET SHEET

# NanoFoil® Properties



| General                                |                                  |                         |                         |
|--|----------------------------------|-------------------------|-------------------------|
| Typical Products (others available)    | NF40                             | NF60                    | NF80                    |
| Maximum Single Sheet Size              | 43.5" x 9"                       |                         |                         |
|  | 1105 mm x 229 mm                 |                         |                         |
| Overall Thickness (others available)   | 40 microns                       | 60 microns              | 80 microns              |
| Reaction Energy                        | 23-25 J/cm <sup>2</sup>          | 35-38 J/cm <sup>2</sup> | 47-51 J/cm <sup>2</sup> |
| Heat of Reaction                       | 1050 - 1250 J/g                  |                         |                         |
| Reaction Velocity                      | 2-10 m/s                         |                         |                         |
| Estimated Maximum Reaction Temperature | 1400°C - 1600°C                  |                         |                         |
| Composition Before Reaction            | Alternating layers of NiV and Al |                         |                         |
| Composition After Reaction             | 50Ni/50Al                        |                         |                         |
| Appearance                             | Shiny, metallic foil             |                         |                         |
| Outer Layers                           | InCuSil 1 micron per side        |                         |                         |
| RoHS Compliant                         | Pb-Free                          |                         |                         |

NanoFoil® products are composed of multiple nano-layers of nickel and aluminum. Upon reaction, nickel aluminide (NiAl) is formed. The following data was obtained from published literature and may be useful in estimating the physical properties of the end use.

| Reacted NanoFoil® Nickel Aluminide Properties |                               |
|---|-------------------------------|
| Density                                       | 5.9 g/cm <sup>3</sup>         |
| Thermal Conductivity                          | 60 W/mK                       |
| Coefficient of Thermal Expansion              | 13.2 x 10 <sup>-6</sup> /K    |
| Specific Heat                                 | 0.64 J/g x K                  |
| Melting Point                                 | 1638°C                        |
| Electrical Resistivity                        | 8 - 10 x 10 <sup>-8</sup> Ωm  |
| Rc Hardness (annealed)                        | 12                            |
| Young's Modulus                               | 188-235 GPa                   |
| Fracture Strength                             | 200-500 MPa                   |
| Fracture Toughness at 21°C                    | 12-15 MPa x m <sup>-0.5</sup> |
| Crystal Structure                             | B2 (cubic)                    |

| Safety                    |   |
|---------------------------|---|
| Impact Sensitivity        | Passes a 2 kg weight drop from 45 cm on 1.6 cm <sup>2</sup> (1/4 in <sup>2</sup> ) area |
| Auto Ignition Temperature | >200°C (392°F)  |

| Transportation           |  |
|--------------------------|--|
| DOT Shipping Designation | CFR49 4.1: flammable solid   |
| CAS Registry Number      | 12003-78-0   |
| Proper Ship Name         | "Flammable Solid Inorganic, N.O.S. UN 3178 class 4.1 Packing Group II" |
| HS Code                  | 7106.92.0000   |

Form No. 98744 R1

ISO 9001  
REGISTERED

[www.indium.com/nanofoil](http://www.indium.com/nanofoil)

[askus@indium.com](mailto:askus@indium.com)

ASIA: Singapore, Cheongju: +65 6268 8678  
 CHINA: Suzhou, Shenzhen, Liuzhou: +86 (0)512 628 34900  
 EUROPE: Milton Keynes, Torino: +44 (0) 1908 580400  
 USA: Utica, Clinton, Chicago: +1 315 853 4900

