

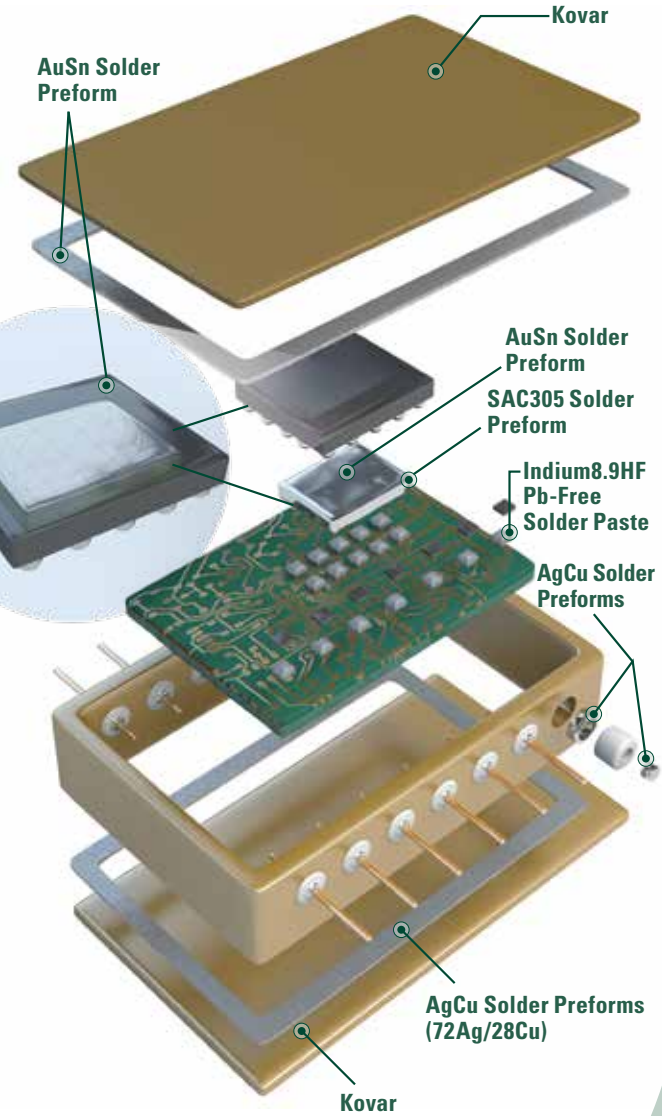
Braze Indalloy® Reference Guide

Available in ribbon and preforms

Braze Indalloy® #	Composition	Stoichiometry	Solidus (°C)	Liquidus (°C)	BAg	Legacy Indalloy® #
	AuSn	$Au_{80}Sn_{20}$	280			182
	AuGe	$Au_{88}Ge_{12}$	356			183
	AuSi	$Au_{96.8}Si_{3.2}$	363			184
B6251	AgCuIn	$Ag_{61.5}Cu_{24}In_{14.5}$	625	705	BAg-29	
B6851	AgCuIn	$Ag_{63}Cu_{27}In_{10}$	685	730		
B7801	AgCu	$Ag_{72}Cu_{28}$	780		BAg-8	193
B962	Ag	Ag_{100}	962			207
B9902	AuCu	$Au_{35}Cu_{65}$	990	1010		
B1064	Au	Au_{100}	1064			200
	OFHC Cu	Cu_{99}	1085			



Gold and Braze Materials for Hermetic Sealing



www.indium.com/brazealloys
askus@indium.com

©2017 Indium Corporation

